



Please view install videos online at www.gdchillers.com/installation-videos

Glycol Heater Series Startup

1. **Be sure all pump isolation valves are open.** Connect to power.
2. Fill reservoir with heat transfer fluid (please ensure a 35% glycol mixture if your process utilizes a G&D Chillers cooling unit).
3. Confirm pump rotation direction if using 3 phase power.
4. Turn door switch to ON position.
5. Adjust set point using arrow keys on PM6 controller. Set point will appear in green, actual temperature is displayed in red.

PLEASE VISIT GDCHILLERS.COM TO VIEW OUR INSTALLATION VIDEOS & FAQs

*G&D Chillers welcomes any and all questions or concerns. We can be reached at **800-555-0973** or **541-345-3903**